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**CHEMICAL ENGINEERING REFRESHER PROGRAM**

**ANALYTICAL CHEMISTRY, BIOCHEMICAL ENGINEERING AND MATERIALS SCIENCE**

- Find the pH of a 0.0025 M HCl solution. Express the answer to the correct number of significant figures.
  - 2.6
  - 2.601
  - 2.602
  - 2.6021
- Refers to the component of interest in a sample solution.
  - Aliquot
  - Analyte
  - Matrix
  - Sampling
- Determine the volume in millilitres of one mole of pure ethyl alcohol.
  - 10 MI
  - 58 mL
  - 46 MI
  - 78 MI
- What weight of magnesite should be taken for analysis in order that, after converting all the Fe to a precipitate of  $\text{Fe}_2\text{O}_3 \cdot x\text{H}_2\text{O}$ , the percentage of  $\text{Fe}_3\text{O}_4$  in the sample can be found by multiplying the weight of the ignited precipitate in grams by 100?
  - 0.9666 g
  - 1.0478 g
  - 1.3719 g
  - 1.8007 g
- Most metals are analyzed using EDTA in a \_\_\_\_\_ solution.
  - Weakly acidic
  - Strongly acidic
  - Weakly basic
  - Strongly basic
- Technical grade concentration of concentrated sulfuric acid is
  - 18 M
  - 12 M
  - 15 M
  - 17 M
- A 500-mg sample containing NaCN required 23.50 mL of 0.1255 M  $\text{AgNO}_3$  to obtain a permanent faint turbidity. Express the result of this analysis as %  $\text{CN}^-$ .

Titration reaction:  $2\text{CN}^- + \text{Ag}^+ \rightarrow \text{Ag}(\text{CN})_2^-$

Endpoint reaction:  $\text{Ag}(\text{CN})_2^- + \text{Ag}^+ \rightarrow \text{Ag}[\text{Ag}(\text{CN})_2](\text{s})$

  - 15.34%
  - 23.01%
  - 17.25%
  - 30.67%



19. If a sample transmits 75% of the incident light, it has an absorbance of:
- a. 0.125
  - b. 1.88
  - c. -0.125
  - d. -1.88
20. A sample in a 1.0 mm cell transmits 75.0% of the incident light at 510 nm. If the solution is 0.075 M, its molar absorptivity ( $M^{-1} \text{cm}^{-1}$ ) is:
- a.  $1.0 \times 10^{-4}$
  - b. 1.67
  - c. 16.7
  - d. 167
21. In a Lineweaver-Burk plot, the slope is \_\_\_\_\_.
- a.  $-K_m/V_{\max}$
  - b.  $K_m/V_{\max}$
  - c.  $V_{\max}/K_m$
  - d.  $1/V_{\max}$
22. Which phase has the condition of specific growth rate " $\mu = 0$ "?
- a. Lag Phase
  - b. Log Phase
  - c. Stationary Phase
  - d. Death Phase
23. Complex carbohydrates which make up cell wall in plants are?
- a. Lactose
  - b. Fructose
  - c. Cellulose
  - d. Sucrose
24. Which enzyme was first produced industrially?
- a. Apatite
  - b. Barytes
  - c. Dolomite
  - d. Hornblende
25. If one starts with 10,000 ( $10^4$ ) cells in a culture that has a generation time of 2 h, how many cells will be in the culture after 4 and 48 h?
- a.  $4.0 \times 10^4$  cells,  $1.7 \times 10^{11}$  cells
  - b.  $4.2 \times 10^4$  cells,  $1.1 \times 10^{11}$  cells
  - c.  $4.6 \times 10^4$  cells,  $1.5 \times 10^{11}$  cells
  - d.  $4.8 \times 10^4$  cells,  $1.3 \times 10^{11}$  cells
26. Name the phase which is a period of adaptation of the cells to the new environment.
- a. Lag Phase
  - b. Log Phase
  - c. Stationary Phase
  - d. Exponential Phase
27. Which of the following is used to grow bacterial cultures continuously?
- a. Haemostat
  - b. Chemostat
  - c. Bacteria cannot be grown in continuous culture
  - d. Thermostat
28. Laboratory studies have shown that microorganisms produce 10 mg/L of biomass in reducing the concentration of a pollutant by 50 mg/L. Calculate the yield coefficient.
- a. 0.2 mg biomass/mg substrate
  - b. 5.0 mg biomass/mg substrate
  - c. 0.4 mg biomass/mg substrate
  - d. 10 mg biomass/mg substrate
29. Yeast cells grew from 19 to 54 kg dry cell  $m^{-3}$  in 7 h. During this period 81 g of glycerol was consumed per 1 L of the fermentation broth. Determine the average specific growth rate and the cell yield with respect to glycerol.
- a.  $0.15 \text{ h}^{-1}$ , 0.43 kg dry cells formed/kg substrate consumed
  - b.  $0.31 \text{ h}^{-1}$ , 0.65 kg dry cells formed/kg substrate consumed
  - c.  $0.45 \text{ h}^{-1}$ , 0.79 kg dry cells formed/kg substrate consumed
  - d.  $0.70 \text{ h}^{-1}$ , 0.92 kg dry cells formed/kg substrate consumed
30. Escherichia coli grows with a doubling time of 0.5 h in the exponential growth phase. What is the value of the specific growth rate?
- a.  $0.45 \text{ h}^{-1}$
  - b.  $0.67 \text{ h}^{-1}$
  - c.  $0.98 \text{ h}^{-1}$
  - d.  $1.39 \text{ h}^{-1}$

31. Compute the number-average molecular weight for a polystyrene for which the degree of polymerization is 25,000.
- $2.60 \times 10^6 \text{ g/mol}$
  - $4.52 \times 10^6 \text{ g/mol}$
  - $7.82 \times 10^6 \text{ g/mol}$
  - $8.80 \times 10^6 \text{ g/mol}$
32. The wavelength used in a particular X-ray diffraction analysis is 1.539 Angstrom. If an intense peak occurs at a 2-theta value of 44.28 deg, what is the d-spacing (angstrom) in this structure? Assume first order.
- 0.045
  - 1.342
  - 2.042
  - 4.489
33. When the D-line of sodium light impinges an air-diamond interface at an angle of incidence of 30.0 deg, the angle of refraction is 11.9 deg. What is the nD for diamond?
- 1.34
  - 2.42
  - 3.980
  - 5.021
34. Calculate the number of atoms per cubic meter in aluminum. Aluminum: density = 2.71 g/cm<sup>3</sup> ; A = 26.98 g/mol
- $6.05 \times 10^{28} \text{ atoms/m}^3$
  - $8.90 \times 10^{28} \text{ atoms/m}^3$
  - $10.52 \times 10^{28} \text{ atoms/m}^3$
  - $15.20 \times 10^{28} \text{ atoms/m}^3$
35. What is the composition, in atom percent, of an alloy that contains 99.7 lbm copper, 102 lbm zinc, and 2.1 lbm lead?
- 40.3 at% Cu, 49.7 at% Zn, 10 at% Zn
  - 47 at% Cu, 49.7 at% Zn, 3.3 at% Zn
  - 45 at% Cu, 45 at% Zn, 10 at% Zn
  - 50 at% Cu, 49.7 at% Zn, 0.3 at% Zn
36. Zirconium has an HCP crystal structure and a density of 6.51 g/cm<sup>3</sup>. What is the volume of its unit cell in cubic meters?
- $0.296 \times 10^{-28}$
  - $1.002 \times 10^{-28}$
  - $1.396 \times 10^{-28}$
  - $2.412 \times 10^{-28}$
37. Iron has a BCC crystal structure, an atomic radius of 0.124 nm, and an atomic weight of 55.85 g/mol. Determine the density in g/cm<sup>3</sup>.
- 2.20
  - 4.65
  - 7.90
  - 10.23
38. If the atomic radius of aluminum is 0.143 nm, calculate the volume of its unit cell in cubic meters.
- $6.62 \times 10^{-29} \text{ m}^3$
  - $8.56 \times 10^{-29} \text{ m}^3$
  - $1.05 \times 10^{-28} \text{ m}^3$
  - $1.26 \times 10^{-28} \text{ m}^3$
39. Some hypothetical metal has the simple cubic crystal structure. If its atomic weight is 70.4 g/mol and the atomic radius is 0.126 nm, compute its density in g/cm<sup>3</sup>.
- 4.32
  - 7.31
  - 10.32
  - 15.60
40. Rhenium has an HCP crystal structure, an atomic radius of 0.137 nm, and a c/a ratio of 1.615. Compute the volume of the unit cell for Re.
- $8.63 \times 10^{-23} \text{ cm}^3$
  - $1.02 \times 10^{-22} \text{ cm}^3$
  - $1.32 \times 10^{-23} \text{ cm}^3$
  - $1.54 \times 10^{-23} \text{ cm}^3$